

**Isophorone Diisocyanate (IPDI)**

**PHYSICAL AND CHEMICAL PROPERTIES**

Form	: Liquid
EC No.	: 223-861-6
CAS No.	: 4098-71-9
Chemical Formula	: C <sub>12</sub> H <sub>18</sub> N <sub>2</sub> O <sub>2</sub>
Molecular Weight	: 222.3 g/mol
Density	: 1.062 g/cm <sup>3</sup>
Melting Point	: -60 °C
Color	: Colorless to slightly Yellowish
Odor	: Pungent

**TECHNICAL QUALITY AND CONDITIONS**

Specifications	Unit	Typical Values
Purity	%	99.5 Min
NCO Content	%	37.5-37.8
Color Pt-Co	Units	30 Max

*Above specific properties and specifications present approximate values and contain general information.*